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RBE350A93-3202-00**Job Sheet 189191****Part No:** RBE350A93-3202-00**Job Qty:** 1 pcs**Part Name:** Power Take-Off Seal Extractor**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/21/19**Job Tracking No:****Due Date:** 3/18/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** *order 12036 Ship 21 March***Note:** DWG RBE350A93-3202-00 Rev.1 IPP Rev. A 18.11.07 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S164802**Part:** RBE350A93-3202-00**Job No:** 189191**Serial No/Batch:** S164802**Revision:** 1**Inspector:****Exp Date:****Instructions:****Date:** 03/21/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/18/19		0.00	0.20	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/18/19		0.00	0.00	QC 5 - 10		PD 19.03.21
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/18/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	3/18/19		0.00	0.00	QC 21 - FG - 21		

Part Op
Descriptions: 100 - Assemble as per DWG.

DAS
21
9-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5415K21	Worm-Drive Clamp, 1/2" Band Width,, 1-13/16" to 2-3/4" ID	1 (1 ea)	100-Small Fab - 1	5148675
92005A215	Pan Head Machine Screw, M4 X 0.7 X 6mm	1 (1 ea)	100-Small Fab - 1	5148145
RBE350A93-3202-00-20	Leg	4 pcs (4 ea)	100-Small Fab - 1	5152406
RBE350A93-3202-00-21	Support	1 pcs (1 ea)	100-Small Fab - 1	5159416
RBE350A93-3202-00-22	Bolt	1 pcs (1 ea)	100-Small Fab - 1	5159761
RBE350A93-3202-00-23	Washer	1 pcs (1 ea)	100-Small Fab - 1	5152244

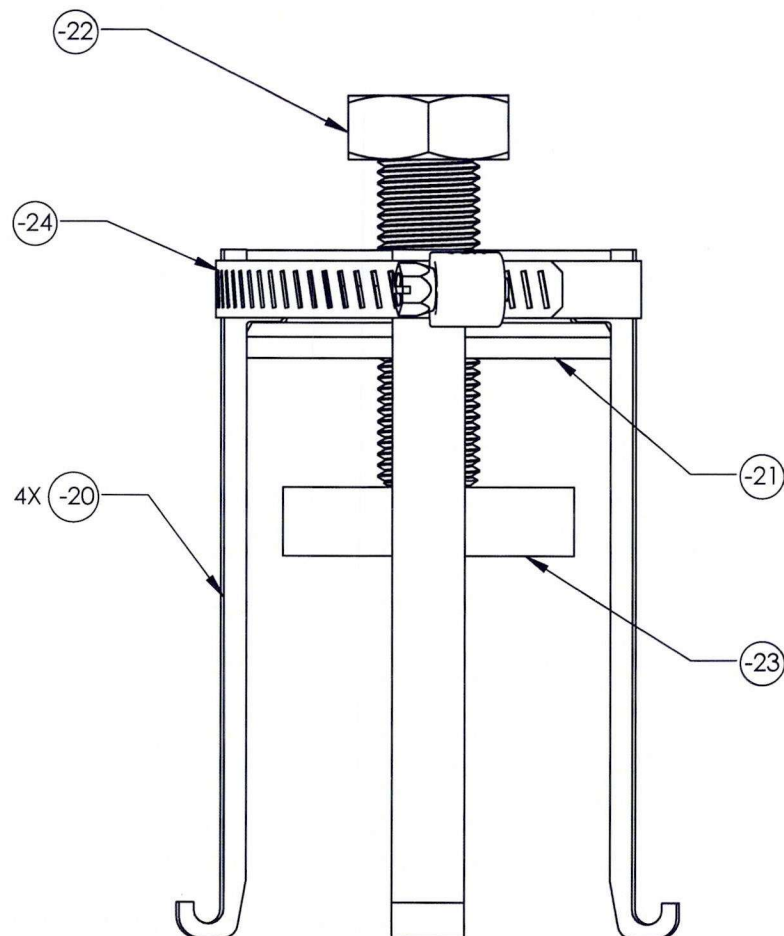
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5415K21	1	0	0
	92005A215	1	0	0
	RBE350A93-3202-00-20	4	0	0
	RBE350A93-3202-00-21	1	0	0
	RBE350A93-3202-00-22	1	0	0
	RBE350A93-3202-00-23	1	0	0
Part Specifications				
Specifications could not be found.				

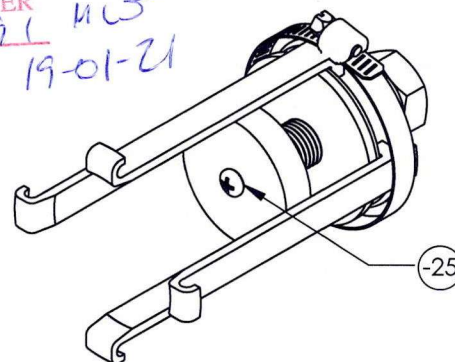
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	REDREW FROM ORIGINAL DRAWING PER R.W.	3/15/2012	RJC	RW
1	ADDED -22 SCREW M4 X .7 ∇ .315 HOLE TO TIP, ADDED -23 MISSING .374 THICKNESS DIMENSION PER G.E.	3/29/2012	RJC	GE



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WORK ORDER
NO. 189191 *MCS*
19-01-21



NOTE:
1. REF. OLD RB T/N: RBEA93-3202-00.

RED BARN MACHINE	
TITLE POWER TAKE-OFF SEAL EXTRACTOR	
DWG NO. RBE350A93-3202-00	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER AS350
SCALE 1:1	DATE 3/29/2012 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-20	4	LEG	4140	Ø3 X 3-7/8	2
			-21	1	SUPPORT	4140	Ø2 X 11/16	3
			-22	1	BOLT	STEEL	M14 X 1.5 X 60mm MCMaster-CARR #91180A381 (MODIFIED)	4
			-23	1	WASHER	1018	Ø1-3/4 X 1/2	5
		B/O	-24	1	SCREW CLAMP	STEEL	Ø2-3/4 X 1/2	1
		B/O	-25	1	PAN HEAD MACHINE SCREW	STEEL	M4 X .7 X 6mm MCMaster-CARR #92005A215	1